

# PRECISION

Exactly where you want to be

*Pools Plus*



*Featuring a 48" Wall!*

# Benefits

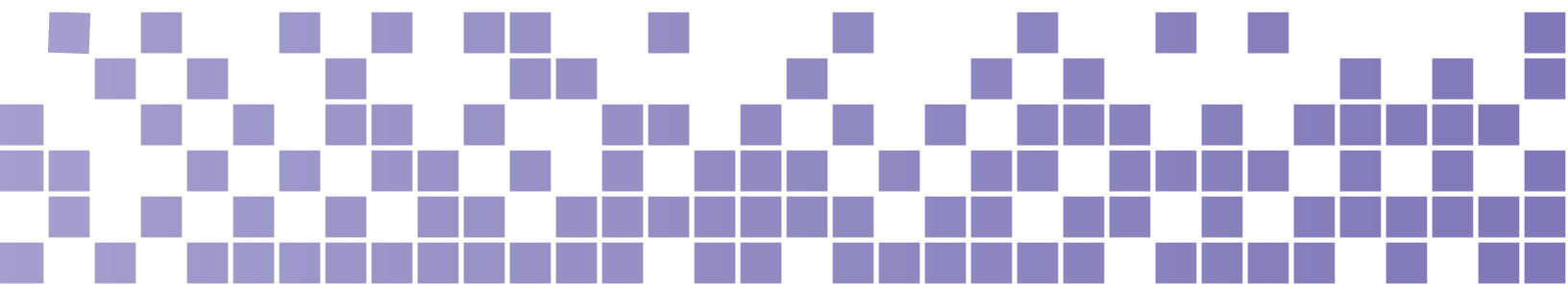
Ask any pool owner, and they'll tell you that the rewards of pool ownership include benefits to your home life, your health, and your wallet. Here are just some of the ways pool ownership will improve your quality of life:

- ✦ **Your Family** – A pool provides endless hours of fun and entertainment, bringing families together in unique and memorable ways and giving your children extraordinary experiences that will last a lifetime.
- ✦ **Your Comfort** – Whether it's a morning swim to wake up or an after-work swim to unwind, your pool will fill your needs, any time of the day.
- ✦ **Your Life** – Whatever the event, a swimming pool offers a perfect setting for entertaining with friends and with family.
- ✦ **Your Health** – Swimming is a great exercise for all fitness levels. You can benefit from swimming whether you're young or old, a dog paddler or competitive athlete.\*\*\* Just 2.5 hours of swimming a week will help you lose weight, tone up, relieve aches and pains, sleep better and have fun in the process.
- ✦ **Your Home** - Realtors agree that an inground pool is a hot commodity and a valuable home investment the whole family will enjoy.
- ✦ **Your Escape** – Having a pool reduces family summer vacation expenses\* and will save you hours of travel time.
- ✦ **Your Pool** - Having a pool installed today is much more affordable than it used to be, given the current building construction economy. Ask your Precision Pools Builder for more details, and for the many financing options currently available.

\*Harris Group Pool, APSP Consumer Research Program

\*\* American Express Summer Travel Survey

\*\*\*Cleveland Clinic/health essentials May 23, 2017/Bone, Muscle and Joint Team



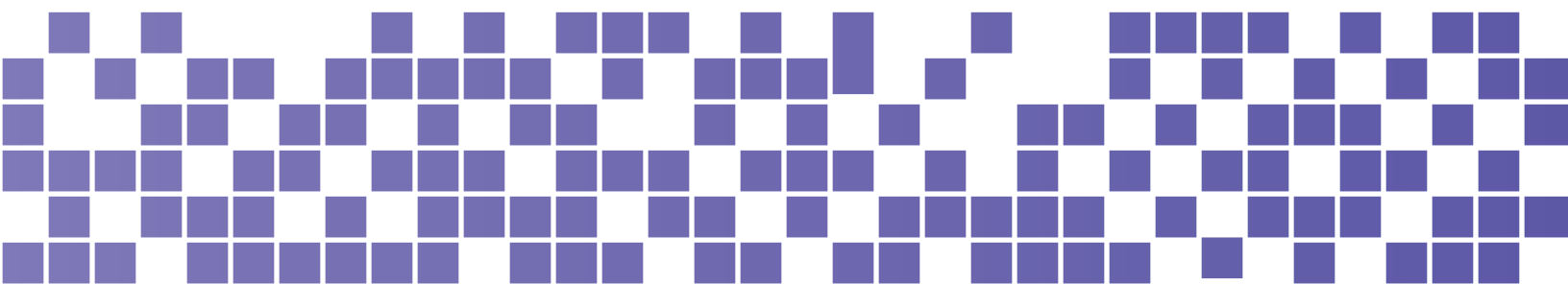
INGROUND POOL TYPE

# Comparison Chart

1=GOOD, 3=BETTER, 5=BEST

IMPORTANT THINGS TO CONSIDER	PACKAGED POOL	MOLDED POOL	CONCRETE POOL
Low Initial Cost	5	3	1
Low Maintenance Cost	5	3	1
Operating Costs	3	3	5
Customizable Shapes and Sizes	5	1	5
Customizable Interior Features	5	1	5
Customizable Steps, Benches, Sundecks	5	1	5
Ability to Easily Change Interior Finish	5	1	3
Soft to the Touch Interior Finish	5	1	1
Interior Finish Options	5	3	5
Quick Installation Time	3	5	1
Resale Value	3	3	3
Pool Walls Braced Every 3' to 6'	5	1	1
Concrete Bond Beam Perimeter	5	1	1
Quality Controlled Components	5	5	1
Ability To Withstand Mother Natures Wrath	5	3	1
<b>TOTAL</b>	<b>69</b>	<b>35</b>	<b>39</b>

*Molded and concrete pools  
just don't add up!*



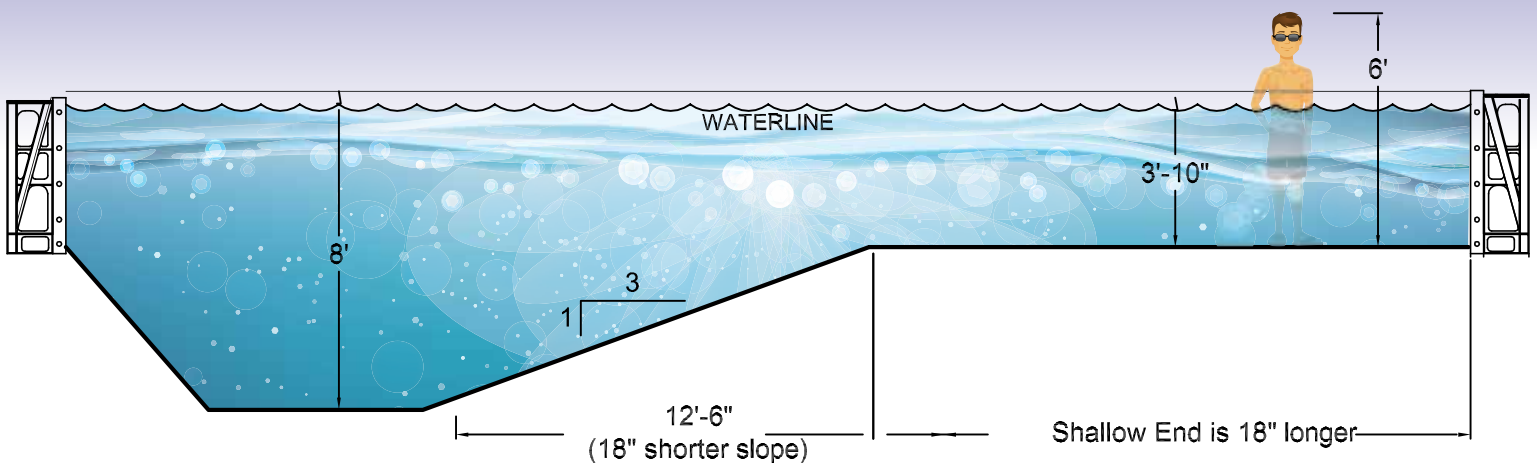
# Precisely the Right Amount of Water!

A standard pool wall height is 42". Precision Pools Plus offers a 48" wall resulting in deeper water. There are many pluses to a pool with deeper water! Precision Pools Plus is ideal for exercise and recreational activities. It's perfect for those times when you want to do laps for a serious workout without hitting your knuckles in the shallow end - and it makes playing games in the shallow end a lot more fun as well!

Precision Pools Plus gives you all the features and benefit of the Precision Pool, PLUS:

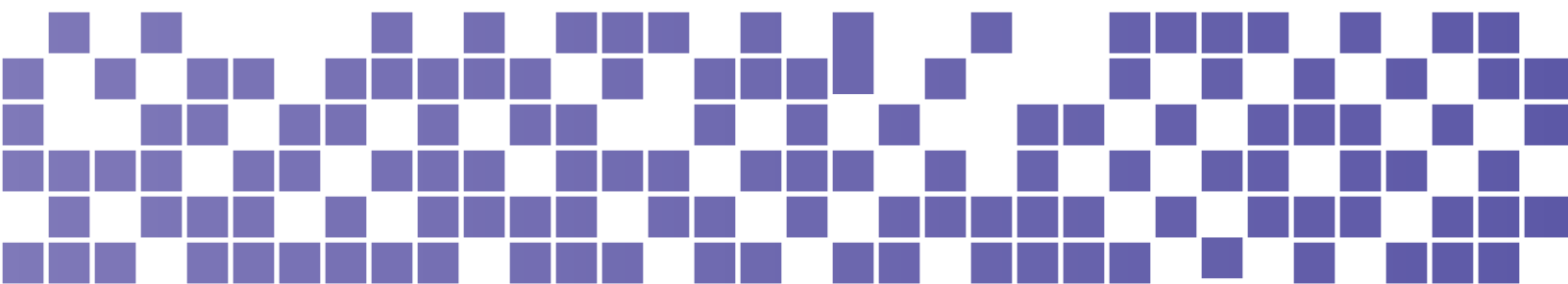
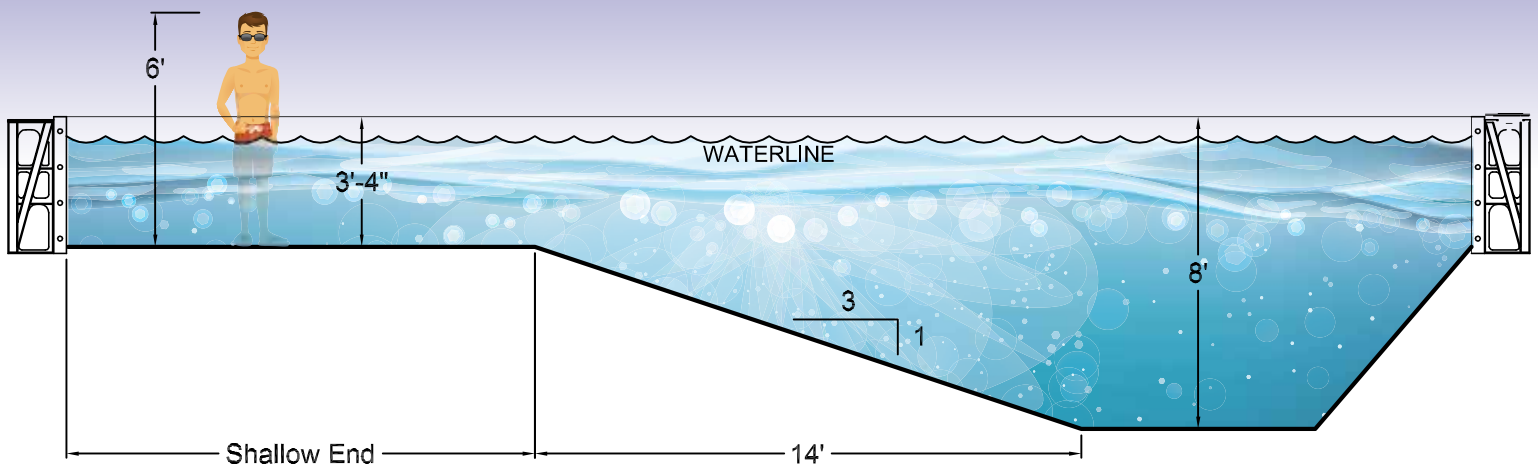
- ✦ 40% more water;
- ✦ 6" more overall water depth;
- ✦ 10% more length in the shallow end.

## 48" TALL PANELS (46" Finished Depth in Shallow End)

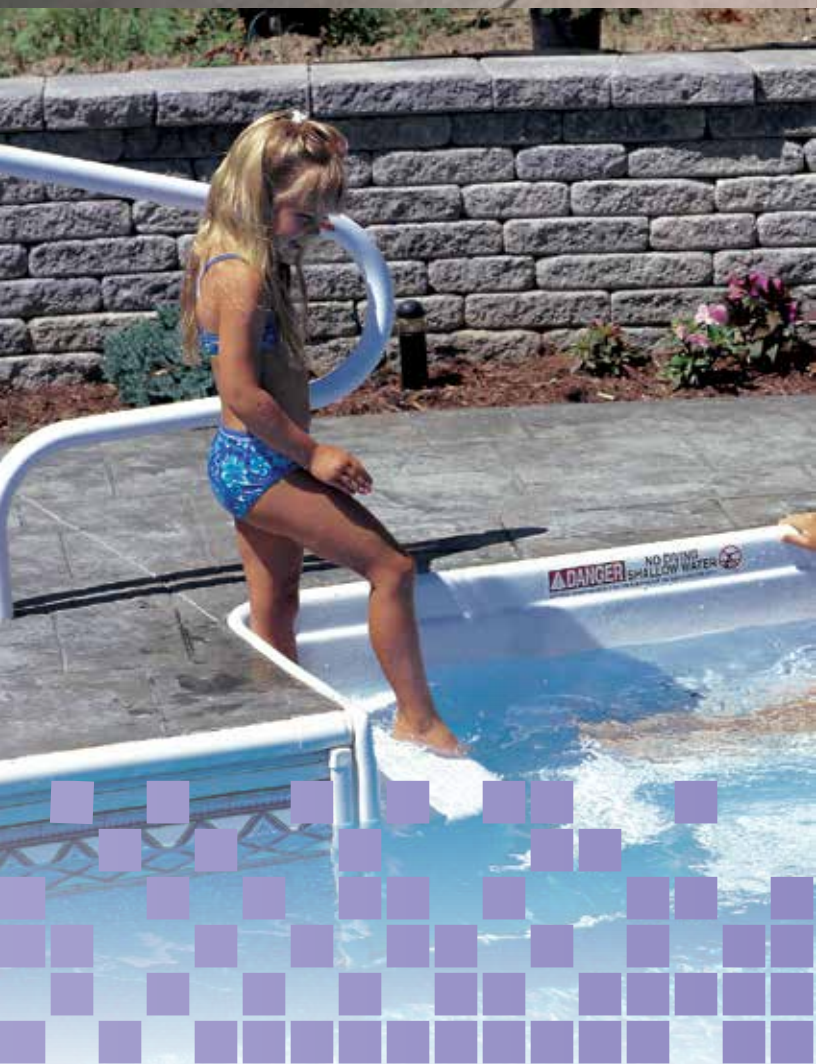




## 42" TALL PANELS (40" Finished Depth in Shallow End)



*It's exactly where you want to be!*



## Your Pool

The Precision Pool uses patented techniques, leading **non-corrosive** materials and the latest technologies to create the most advanced pool designs available.

The polypropylene flex wall allows the panel to be shaped to any inside or outside radius curve, creating the ability to design new pool shapes. Engineered for strength, the flex wall features a 4" top and bottom flange with vertical supports throughout. Double resin strapping secures the panel to the desired radius, while maintaining a true curve and reinforcing support.

The Precision Pool straight walls are made of virgin high impact polystyrene with a total reinforcing network of ribbed supports making it the strongest in the industry!





*Perfection sometimes goes unnoticed.  
It's improving something until it is flawless as possible.*

We have invested in state-of-the-art manufacturing equipment and combined it with time tested sealing methods. This allows us to flawlessly bind two pieces of material together leaving all seams almost undetectable, strong and water tight.

### Your Interior Finishes™

Soft to the touch and alluring to the eye, our beautiful interior pool finishes are made of the finest materials and resistant to ultraviolet rays and bacterial growth. They are also far easier to take care of than other pool surfaces, which means less time on maintenance and more time enjoying your pool.

### Your Entry System

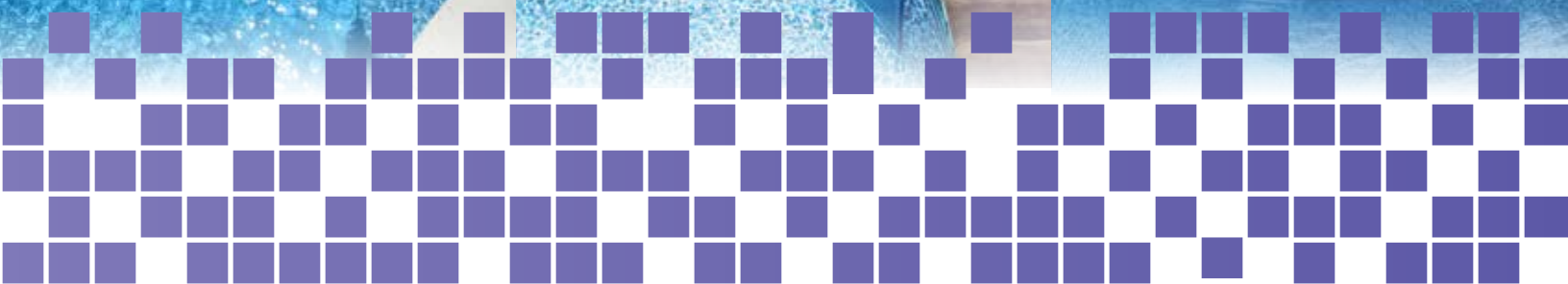
Precision Pools feature the most aesthetically pleasing entry systems on the market, with a variety of options, including step and bench combinations, cuddle coves, sun decks, and much more.



Make your life easier with functional Nexus Polymer built-in stairs, sun decks, benches, and coves in standard shapes and sizes or your own design!

With more patents than any other step on the market, our thermoformed steps are designed for maximum area and maximum comfort.

Precision Pools offer Whitewave poolside and spillover spas in White, Blue Granite, and Gray Granite — a therapeutic alternative to swimming!



# Your Safety

A Precision Pool will bring you and your family years of enjoyment and relaxation. With any recreational water activity, however, there is always the risk of injury. For the continued enjoyment of your backyard swimming experience, please follow the following safety tips:

1. Read Safety Literature including the Pool & Hot Tub Alliance's brochure, "The Sensible Way to Enjoy Your Inground Swimming Pool."
2. Do Not Allow Diving or Jumping into the pool or running around the pool, and avoid alcohol consumption. The use of diving or sliding equipment can be hazardous. Imperial Pools, Inc. does not recommend the use of these appliances. If used, care should be exercised to use only equipment meeting the recommended safety codes established by the Pool & Hot Tub Alliance.
3. Stay Alert and carefully supervise all the swimmers in your pool – especially small children.
4. Install a Fence to secure your pool from unsupervised and unauthorized use.
5. Use Safety Signs and labels and keep rescue devices nearby, such as life rings or ropes.



# Shapes & Sizes

Choose from one of the standard shapes shown here or work with your Authorized Precision Pool dealer to design the pool of your dreams!



**KIDNEY**  
(Left or Right)  
14 x 28 \*  
16 x 32 \*  
20 x 38



**OVAL**  
16 x 33  
18 x 36  
20 x 41



**6" RADIUS RECTANGLE**  
12 x 24 \*  
14 x 28 \*  
16 x 32  
16 x 36  
18 x 36  
20 x 40



**GRECIAN**  
14'6" x 28'6" \*  
16'6" x 32'6" \*  
16'6" x 36'6" \*  
18'6" x 36'6" \*  
19 x 37  
19 x 41  
16'6" x 42'6" Lazy L  
19 x 46 Lazy L



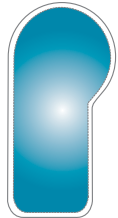
**FIGURE 8**  
16 x 37  
20 x 40



**2' RADIUS RECTANGLE**  
12 x 24 \*                      14 x 28 \*  
16 x 32                        16 x 36  
18 x 36                        20 x 40  
16 x 38 x 24 90°  
18 x 38 x 26 90°  
20 x 44 x 30 90°  
16 x 42 Lazy L  
18 x 43 Lazy L  
20 x 48 Lazy L



**MOUNTAIN LAKE**  
(Standard or Reverse)  
20 x 33 \*  
21 x 35  
26 x 39



**KEYHOLE**  
(Standard or Reverse)  
(2' Radius or Full Radius)  
16 x 32 \*  
18 x 36  
20 x 40



**4' RADIUS RECTANGLE**  
12 x 24 \*                      14 x 28 \*  
16 x 32                        16 x 36  
18 x 36                        20 x 40  
16 x 42 x 26 90°  
18 x 42 x 28 90°  
20 x 44 x 30 90°  
16 x 42 Lazy L  
18 x 44 Lazy L  
20 x 47 Lazy L



**ROMAN END**  
16 x 37  
18 x 38  
20 x 42  
16 x 42 Lazy L  
18 x 45 Lazy L  
20 x 49 Lazy L



**LAGOON**  
(Left or Right)  
16 x 34 x 25 \*  
18 x 38 x 29  
20 x 42 x 30



\* DIVING BOARDS NOT ALLOWED



- NOTICE: This brochure is for illustrative purposes only. Imperial Pools makes only those representations which are stated in its written warranties. Any other representations, statements or contacts made by the Precision Pools Builder and/or the contractor regarding any materials produced by the fabricator are attributable only to the Precision Pools Builder and/or the contractor. The Precision Pools Builder or contractor who sells or installs your pool is not an agent or employee of Imperial Pools, Inc. Imperial Pools are intended for private residential use only.
- Tread-Loc® is a Registered Trademark of Imperial Pools Inc.® and Saratoga Spa and Bath Co.®
- Nexus is a patented feature of Imperial Pools Inc.® #9,080,338 B2, #8,950,155 B2. Additional Patents Pending.
- Tread-Loc Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303.



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